Crude sewage coagulant mixing point Example scenarios

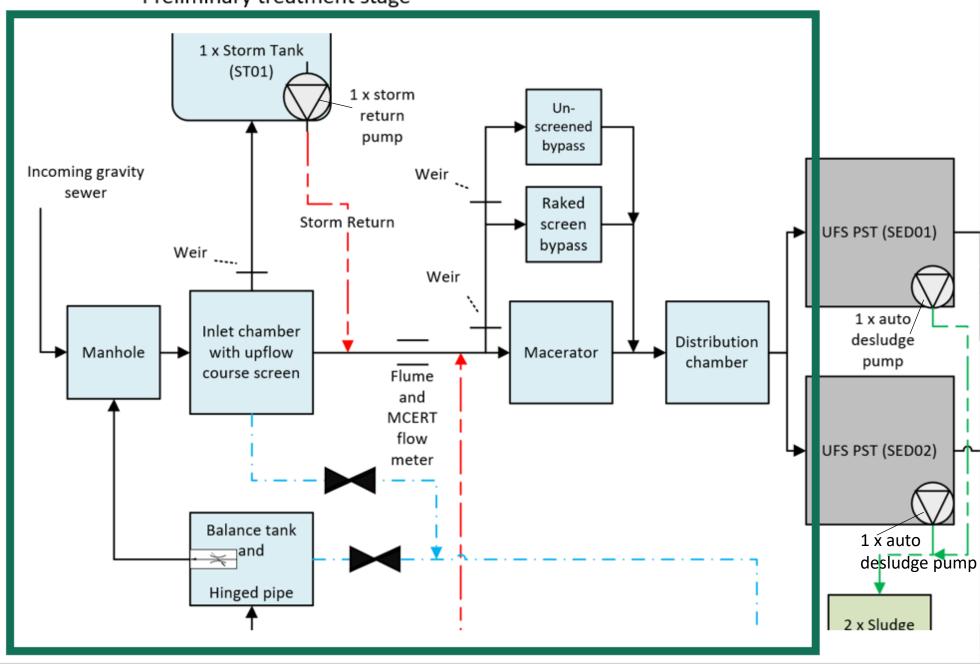
Site description:

- · A small/medium biological filtration treatment works
- Gravity and pumped incoming flows
- Inlet works:
 - Inlet balance tank
 - Inlet chamber with upflow course screen and storm weir
 - Inlet flow control flume and MCERTS flow meter
 - Macerator
 - PST distribution chamber

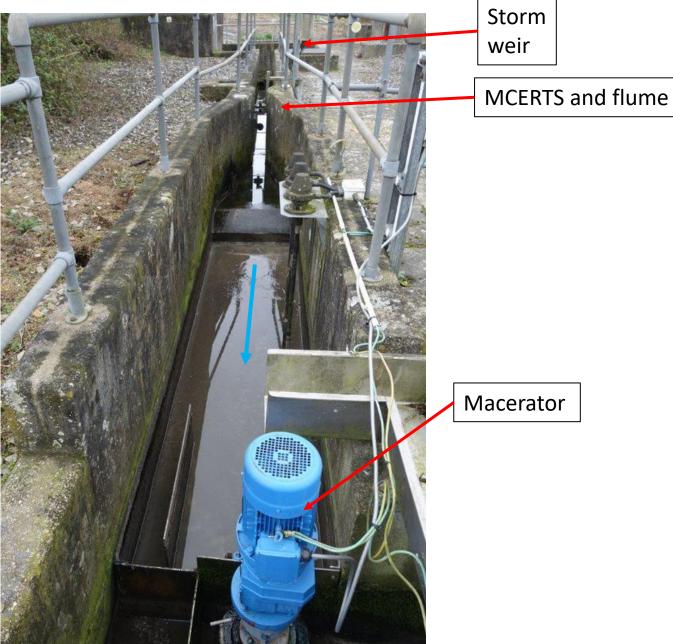
Site Name	Example 3 STW
Population equivalent	1356
FFT (I/s) FFT (m3/d) DWF (m3/d)	14.0 1209.6 435
Iron permit (95%ile) (mg/l)	4
Iron permit (Absolute) (mg/l)	8
Annual average phosphorus permit (mg/l)	2.5



Preliminary treatment stage

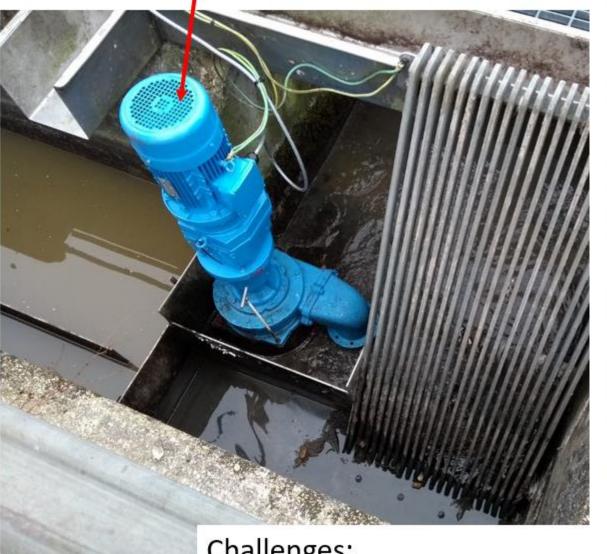


Scenario 3: Flow **MCERTs** Storm To storm control weir flow meter tanks flume PST distribution chamber Incoming flow Hand raked screen for macerator bypass Macerator Incoming Balance tank flow





Macerator



PST distribution chamber



Challenges:

- Limited space after macerator which leads direct into PST distribution chamber
- No 150mm minimum gravity drop for coagulant dosing at all flow conditions